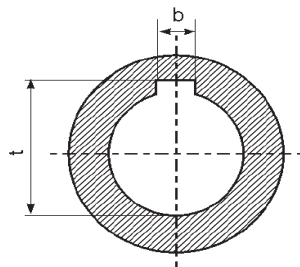


Конусные втулки PiPush под валы дюймовых размеров. В соответствии со стандартом DIN 6885 часть 1
Taper bushes with metpik bores. Keyways to DIN 6885 part 1

Артикул втулки SIZE	1008	1108	1210	1215	1610	1615	2012	2517	3020	3030	3525	3535	4030	4040	4545	5050
Диаметр вала, дюйм Bore diameter, inct	3/8	3/8	1/2	1/2	1/2	1/2	3/4	3/4	1"1/4	1"1/4	1"1/2	1"1/2	1"3/4	1"3/4	-	2"3/4
	7/16	7/16	9/16	9/16	9/16	9/16	13/16	7/8	1"5/16	1"5/16	1"5/8	1"5/8	1"7/8	1"7/8	-	2"7/8
	1/2	1/2	5/8	5/8	5/8	5/8	7/8	15/16	1"3/8	1"3/8	1"3/4	1"3/4	2"	2"	-	3"
	9/16	9/16	11/16	11/16	11/16	11/16	15/16	1"	1"7/16	1"7/16	1"7/8	1"7/8	2"1/8	2"1/8	-	3"1/8
	5/8	5/8	3/4	3/4	3/4	3/4	1"	1"1/16	1"1/2	1"1/2	2"	2"	2"1/4	2"1/4	-	3"1/4
	11/16	11/16	13/16	13/16	13/16	13/16	1"1/16	1"1/8	1"5/8	1"5/8	2"1/8	2"1/8	2"3/8	2"3/8	-	3"3/8
	3/4	3/4	7/8	7/8	7/8	7/8	1"1/8	1"3/16	1"3/4	1"3/4	2"1/4	2"1/4	2"1/2	2"1/2	-	3"1/2
	13/16	13/16	15/16	15/16	15/16	15/16	1"3/16	1"1/4	1"7/8	1"7/8	2"3/8	2"3/8	2"5/8	2"5/8	-	3"3/4
	7/8	7/8	1"	1"	1"	1"	1"1/4	1"5/16	2"	2"	2"1/2	2"1/2	2"3/4	2"3/4	-	4"*
	15/16	15/16	1"1/16	1"1/16	1"1/16	1"1/16	1"5/16	1"3/8	2"1/8	2"1/8	2"5/8	2"5/8	2"7/8	2"7/8	-	4"1/4
	1"	1"	1"1/8	1"1/8	1"1/8	1"1/8	1"3/8	1"7/16	2"1/4	2"1/4	2"3/4	2"3/4	3"	3"	-	4"1/2
	1"1/16*	1"1/16*	1"3/16	1"3/16	1"3/16	1"3/16	1"7/16	1"1/2	2"3/8	2"3/8	2"7/8	2"7/8	3"1/8	3"1/8	-	4"3/4
	1"1/8*	1"1/8*	1"1/4	1"1/4	1"1/4	1"1/4	1"1/2	1"5/8	2"1/2	2"1/2	3"	3"	3"1/4	3"1/4	-	5"
			1"5/16	1"5/16	1"5/16	1"5/16	1"5/8	1"3/4	2"5/8	2"5/8	3"1/8	3"1/8	3"3/8	3"3/8	-	
			1"3/8	1"3/8	1"3/8	1"3/8	1"3/4	1"7/8	2"3/4	2"3/4	3"1/4	3"1/4	3"1/2	3"1/2	-	
					1"7/16	1"7/16	1"7/8	2"	2"7/8	2"7/8	3"3/8	3"3/8	3"3/4	3"3/4	-	
					1"1/2	1"1/2	2"	2"1/8	3"	3"	3"1/2	3"1/2	4"	4"	-	
					1"5/8*	1"5/8*			2"1/4						-	
									2"3/8						-	
									2"1/2*						-	
Номер шестигранника. Hexagon socket screws.	1/4"x1/2"	1/4"x1/2"	3/8"x5/8"	3/8"x5/8"	3/8"x5/8"	3/8"x5/8"	7/16"x7/8"	1/2"x1"	5/8"x1"1/4	5/8"x1"1/2	1/2"x1"1/2	1/2"x1"1/2	5/8"x1"1/2	5/8"x1"3/4	3/4"x2"	7/8"x2"1/4
Момент затяжки Tightening torque, N/m	5,6	5,6	19,6	19,6	19,6	19,6	30,4	48,0	90,0	90,0	113,0	113,0	169,0	169,0	192,0	272,0
Наружный диаметр D1, мм External diameter D1, mm	35,0	38,0	47,5	47,5	57,0	57,0	70,0	85,5	108,0	108,0	127,0	127,0	146,0	146,0	162,0	177,6
Длина втулки S, мм Bush length S, mm	22,3	22,3	25,4	38,1	25,4	38,1	31,8	44,5	50,8	76,2	64,9	88,9	76,2	101,6	115,0	127,0
Тип втулки TYPE	A	A	A	A	A	A	A	A	A	A	B	B	B	B	B	B
Вес втулки при d _{мин} (≈кг) Weight at d _{min} (≈kg)	22,3	22,3	25,4	38,1	25,4	38,1	31,8	44,5	50,8	76,2	64,9	88,9	76,2	101,6	115,0	127,0

Параметры шпоночного паза для конусных втулок PiBUSH дюймовой серии.
Dimensions of keyways with standart bore in inches (B.S.46: PART 1:1958)

Диаметр отверстия D от - до, дюйм	b дюйм	t дюйм
1/4 - 1/2	1/8	D + 1/16
1/2 - 3/4	3/16	D + 3/32
3/4 - 1"	1/4	D + 1/8
1" - 1"1/4	5/16	D + 1/8
1"1/4 - 1"1/2	3/8	D + 1/8
1"1/2 - 1"3/4	7/16	D + 5/32
1"3/4 - 2"	1/2	D + 5/32
2" - 2"1/2	5/8	D + 7/32
2"1/2 - 3"	3/4	D + 1/4
3" - 3"1/2	7/8	D + 5/16
3"1/2 - 4"	1"	D + 3/8
4" - 5"	1"1/4	D + 7/16
5" - 6"	1"1/2	D + 1/2
6" - 7"	1"3/4	D + 5/8



Диаметр отверстия D* дюйм	b дюйм	t дюйм
1"1/16* - 1"1/8*	5/16	D + 5/64
1"5/8*	7/16	D + 1/8
2"3/8* - 2"1/2*	5/8	D + 3/16
3"3/4* - 3"1/2*	7/8	D + 1/4
3"3/4* - 4"*	1"	D + 1/4
5"*	1"1/4	D + 5/16